

## IN THE CLAIMS

1. (Currently Amended) An image display device, comprising an envelope whose inside is maintained in a reduced pressure atmosphere, the envelope comprising:

a first substrate ~~made of glass~~;

a second substrate opposed to the first substrate;

a frame ~~made of glass~~ interposed between the first substrate and the second substrate, ~~the frame having an encompassing shape~~ and;

the envelope further comprising:

a first metal film whose shape is the encompassing shape disposed at a portion of the first substrate opposed to the frame, which exposes the first substrate at a center section of the portion and interposes the exposed portion; and

a low melting point metal which ~~is positioned at a part of a face of the first substrate opposite the frame, wherein the low melting point metal is positioned between the first substrate and the frame and along the encompassing shape~~; and wherein the low melting point metal is brought into contact with the exposed portion of the first substrate and the first metal film so as to make seal bonding of the first substrate and the frame.

2. (Currently Amended) An image display device, comprising an envelope whose inside is maintained in a reduced pressure atmosphere, the envelope comprising:

a first substrate; ~~made of glass and~~

a second substrate opposed to the first substrate; and

a frame ~~made of glass~~ interposed between the first substrate and the second substrate, ~~the frame having an encompassing shape; and~~

the envelope further comprising:

a first metal film whose shape is the encompassing shape disposed at a portion of the frame opposed to the first substrate, which exposes the frame at a center section of the portion and interposes the exposed portions; and

a low melting point metal which ~~is positioned at a part of a face of the frame opposite to the first substrate, wherein the low melting point metal is positioned between the first substrate and the frame and along the encompassing shape and wherein the low melting point metal is brought into contact with the first substrate and the metal film so as to make seal bonding of the first substrate and the frame.~~

3. - 6. (Canceled)

7. (Previously Presented) A television display device, comprising:  
the image display device according to claim 1,

wherein the image display device receives a television signal.

8. (Previously Presented) A television display device, comprising:  
the image display device according to claim 2,  
wherein the image display device receives a television signal.

9. (Previously Presented) The image display device according to claim 1, wherein a vacuum level in the envelope is kept at  $1 \times 10^{-3}$  to  $1 \times 10^{-5}$  Pa.

10. (Previously Presented) The image display device according to claim 2, wherein a vacuum level in the envelope is kept at  $1 \times 10^{-3}$  to  $1 \times 10^{-5}$  Pa.

11. (New) The image display device of claim 1, wherein the envelope further comprises a second metal film at a face of the frame opposed to the first substrate, which is brought into contact with the low melting point metal.

12. (New) The image display device according to claim 11, wherein each of the first and second metal films comprises a silver film, an ITO film or a Pt film.

13. (New) The image display device according to claim 1, wherein the low melting point metal comprises In, Sn or an alloy containing In or Sn.